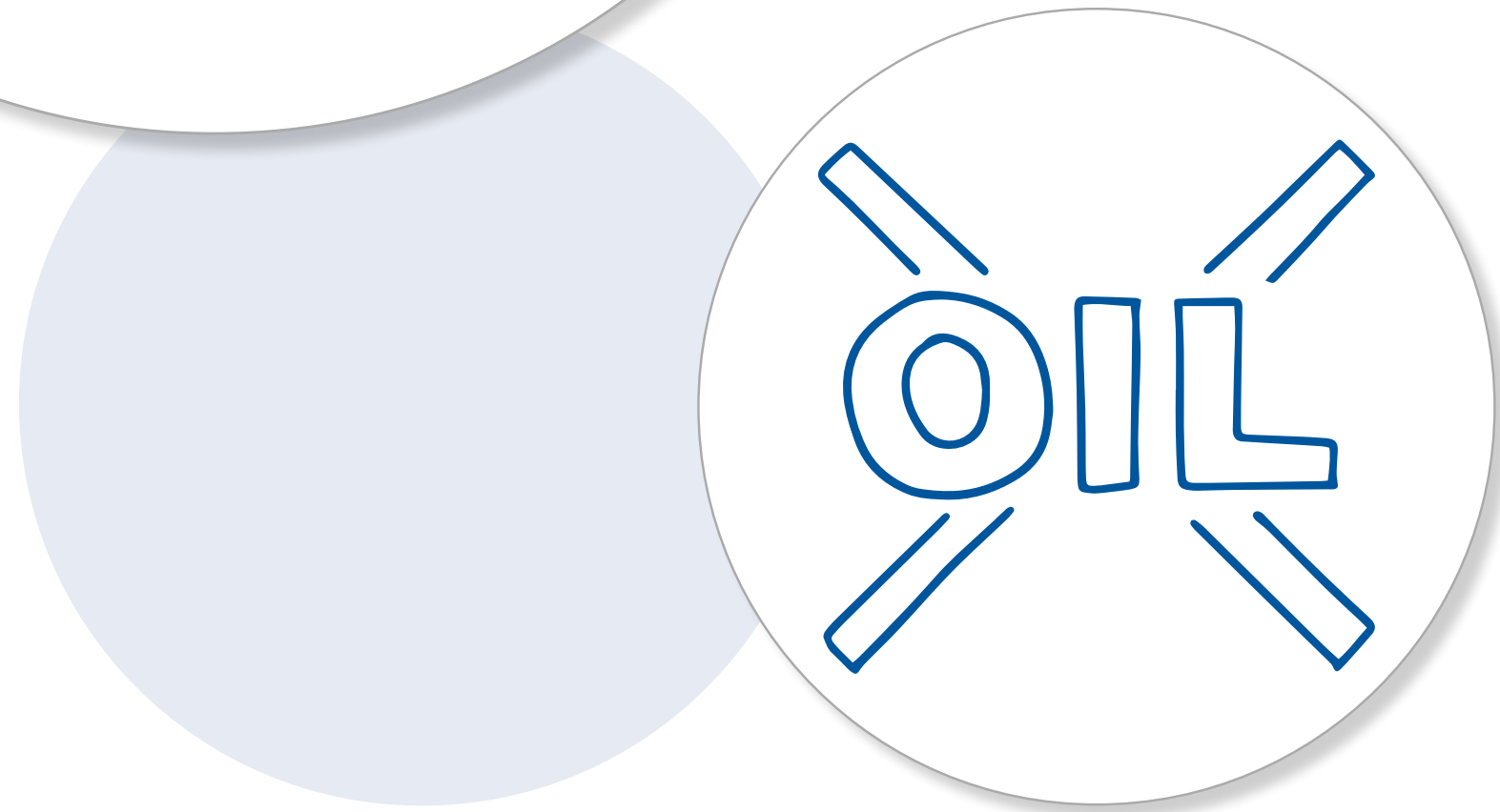




A Material Difference

Mediprene[®] OF

Oil Free Medical TPE Compounds



 **HEXPOL[®]**
TPE

CONTENTS

Introduction →

Special Features →

Regulatory Compliance →

Typical Applications →

Grade Table →

Processing →

Introduction

The Mediprene oil free compounds were developed to address demands for transparent medical thermoplastic elastomer (TPE) grades with a minimum of potential extractables and leachables. The Mediprene OF range helps to prevent the possibility of oil migrating or leaching out of the material, a key requirement for medical and healthcare-related devices. Mediprene TPE materials are PVC, silicone and latex free, making them allergen free and a viable alternative to PVC based compounds.

The right TPE formulation is the key to a safe and successful medical product. When a standard formulation does not meet the needs of a unique application, we will apply our expertise in formulating a custom solution. In this guide we show typical properties for our most common grades, these tables do not list all available properties and materials.

Please use this guide as an introduction to our Mediprene OF series and [contact us](#) to discuss your specific requirements.

Special Features

- Minimum of potential extractables and leachables
- PVC, silicone and latex free
- Soft-touch appeal
- 40 Shore A to 40 Shore D
- Transparent
- Kink resistant
- Production site is ISO 13485 certified
- Following the VDI 2017 guideline on Medical Grade Plastics
- Sterilizable with gamma, ethylene oxide (EtO) and steam
- Flexibility over broad temperature range
- Excellent sealing and adhesion

Regulatory Compliance

All Mediprene OF Series TPE compounds fulfil a strict raw material selection policy. The raw materials are food contact compliant (FDA 21 CFR and Commission Regulation (EU) No 10/2011) and have a proven level of biocompatibility:

- The styrenic block copolymer is selected from a series of rubbers where representative grades have passed USP Class VI
- The polypropylene has passed the USP Class VI tests

Note: Mediprene grades are not to be used in any devices or materials intended for implantation in the human body.

[Further Information on Raw Material Policy + Change Control >](#)

Typical Applications

Hot melt adhesives (for example for connections) adhere well to the Mediprene OF range. These compounds also show excellent performance with double-coated tapes for “stick to skin” applications such as patches for fixation of tubing or other medical components to skin.

Tubing

The high level of transparency combined with good anti-kinking properties make Mediprene oil free compounds highly suitable for medical tubing applications. Mediprene OF 753M, OF 803M and OF 853M also show a PVC like behaviour, with slow recovery after deformation.

Easy Flowing Grades

Mediprene OF 551M, OF 601M, OF 701M, OF 801M and OF 901M are grades with higher melt-flow rates, suitable for injection moulding of applications with thinner walls such as patches or connectors.

A Selection of Mediprene Oil Free Grades

Grade	Hardness ¹ ASTM D2240 (4mm) Shore A	Colour	Density ASTM D792 g/cm ³	Tensile Strength ASTM D638 MPa	Stress at 100% Strain ASTM D638 MPa	Stress at 300% Strain ASTM D638 MPa	Elongation at Break ASTM D638 %	Tear Strength ASTM D624 N/mm	MFR 190°C/5kg ASTM D1238 g/10 mm
Mediprene OF 400M-04	40 A	Transparent	0.89	8	0.8	1.3	700	14	2
Mediprene OF 500M-04	50A	Transparent	0.89	10	1.1	1.9	700	20	2
Mediprene OF 600M-04	60 A	Transparent	0.89	11	1.9	3.2	650	37	2
Mediprene OF 700M-04	70 A	Transparent	0.89	11	2.5	4.0	600	41	2
Mediprene OF 800M-04	80 A	Transparent	0.89	13	4.5	6.4	600	58	2
Mediprene OF 900M-04	90 A	Transparent	0.89	18	5.8	7.5	600	69	2
Mediprene OF 551M-04	55 A	Transparent	0.89	12	1.1	2.8	600	35	8
Mediprene OF 601M-04	60 A	Transparent	0.89	14	1.4	3.1	650	40	9
Mediprene OF 701M-04	70 A	Transparent	0.89	15	2.4	4.6	650	46	10
Mediprene OF 801M-04	80 A	Transparent	0.89	15	3.7	5.9	650	55	11
Mediprene OF 901M-04	90 A	Transparent	0.89	15	5.0	7.1	650	63	12
Mediprene OF 753M-03	75 A	Transparent	0.91	12	4.0	3.0	550	62	1.5
Mediprene OF 803M-03	80 A	Transparent	0.91	13	5.0	7.0	600	70	1.5
Mediprene OF 853M-03	85 A	Transparent	0.91	14	5.5	7.5	600	74	1.5
Mediprene OF 903M-03	90 A	Transparent	0.91	17	5.8	7.4	650	72	1.5
Mediprene OFD 403M-03	40 D	Transparent	0.91	19	7.4	8.9	650	88	2

Processing

Mediprene OF grades have excellent processing characteristics and can be processed using conventional thermoplastic processing methods, including injection moulding and extrusion.

Processing Temperatures

Barrel Temperatures °C

Mould Temperatures °C

Injection Moulding

180 - 230

20 - 50

Extrusion

150 - 210

Service Temperature Range

-50 to +80°C (for 40 and 50 Shore A OF grades, unstressed material)

-50 to +125°C (for 60 Shore A to 40 Shore D OF grades, unstressed material)

Presentation

Free flowing pellets that can be processed without predrying, when stored under normal conditions

[Further TPE Processing + Problem Solving Guides >](#)

More Mediprene TPE Ranges

Click for more information

Mediprene® 500M

Standard Series



Mediprene® 500M

Plunger Seal Series



Mediprene® A

2K

Mediprene® BM



Mediprene®



Mediprene® 500M

Transparent Series



Mediprene®

Solvent Bondable



Mass Balance



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55+
YEARS HISTORY

We've a proud history in flexible polymer compounding & were among the **1st to produce TPEs** in Europe. [About us](#)

52,822+
FORMULATIONS

A comprehensive portfolio in TPE, TPS, TPO, TPU, TPV, soft PVC & Biobased technologies. Learn more about [Our products](#)

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